

FIG. 1

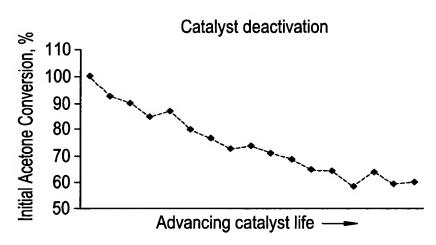
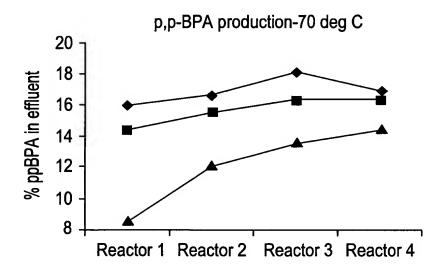


FIG. 2



- → No added water
- 0.5% added water
- → 2% added water



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FIG. 3

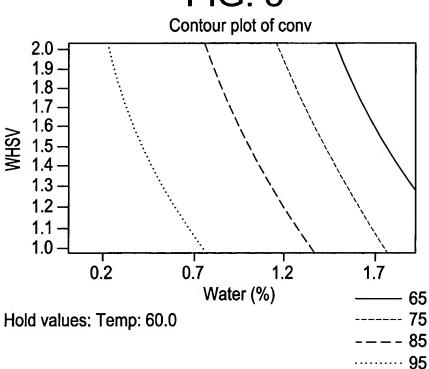
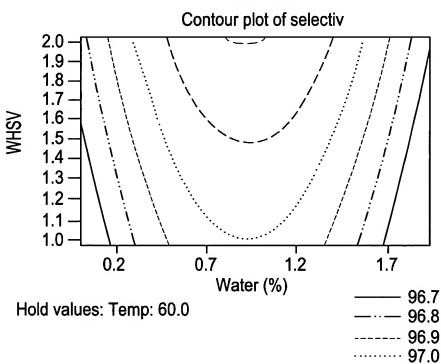


FIG. 4



---- 97.1 ---- 97.2